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CONFIDENTIAL

Joe
Cut Gize
HOWIE HB

P. O. BOX 216 – STATION A
COLUMBUS, OHIO

August 5, 1959

Rec'd Ed 8/13/59 9:30

FILE: ED1788 Destructor Systems File

Dear Sir:

Enclosed are two sets of working drawings of the incinerator. These should provide you with a basis for obtaining estimates on the cost of commercial production of this unit.

In accord with your recent request, we have been attempting to obtain cost estimates for the unit in lots of 1, 10, and 50 from fabricators in Columbus. The data obtained from three companies were based on the fabricator using: (1) Type 304 stainless steel sheet rather than Type 310 stainless steel sheet as is now called for on the drawings; (2) louver punching dies furnished by us; (3) 1-1/2- and 2-inch-diameter stainless steel pipe for the air inlets; and (4), in general, standard-sized sheets of stainless steel and black iron as required. The figures did not include the cost of the motor and blower. The cost estimates obtained are as follows:

Fabricator	Estimated Cost in Lots of 1	10	50
Val Spohn	$1,858	-	-
Huffman-Wolfe Co.	$2,510	-	-
Limbach Co.	$1,492	$13,503 ($1,350 each)	$66,531 ($1,331 each)

Val Spohn and Huffman-Wolfe are interested in producing 10 or 50 units, but were not willing to estimate the costs in these lot sizes.

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We are in the process of obtaining cost estimates for the motor and blower in lots of 10 and 50. As soon as these data become available, we shall pass them on to you.

If you develop a need for information in addition to the above, please let us know.

Sincerely,

[redacted]

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ABW:th

Enclosures

In Duplicate

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Dies for
Cooling Fins
August 1959

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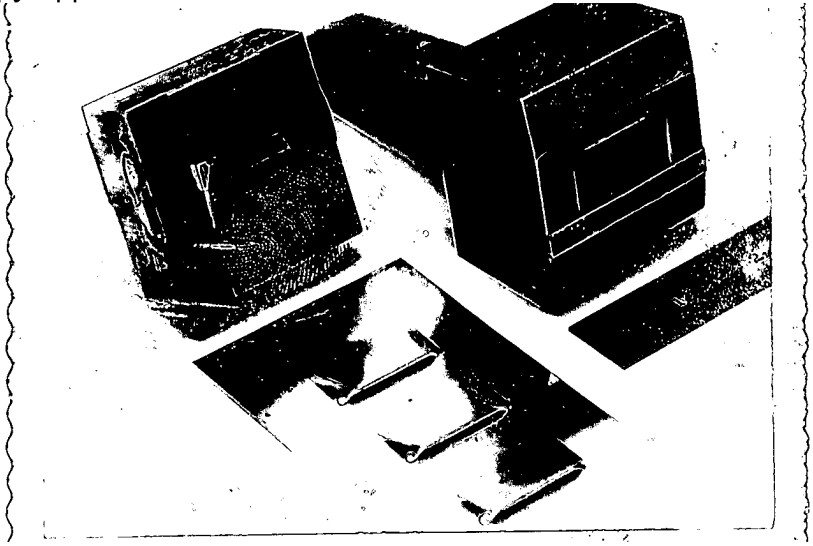

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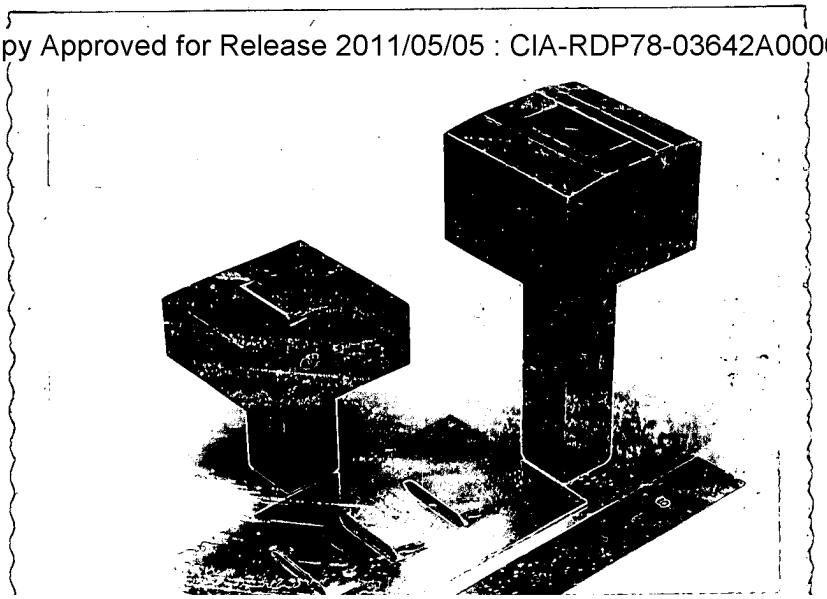

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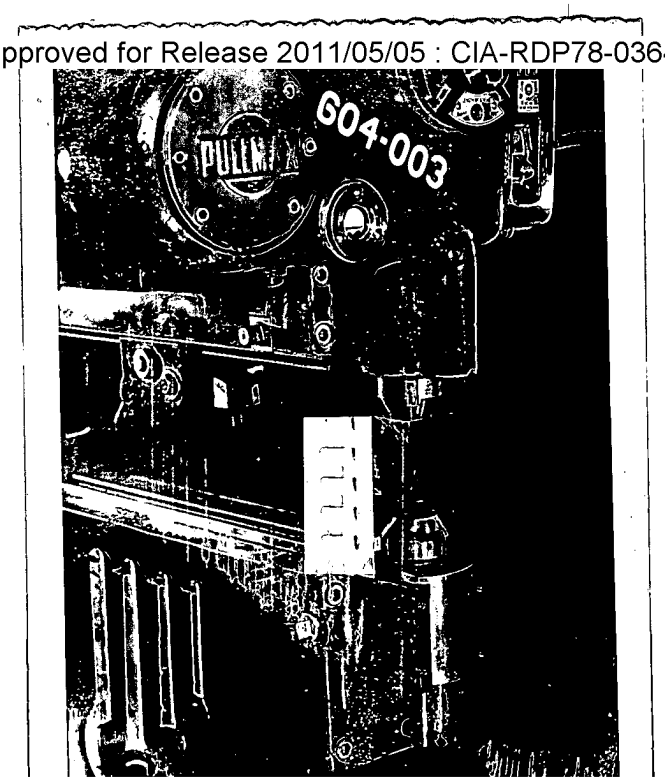

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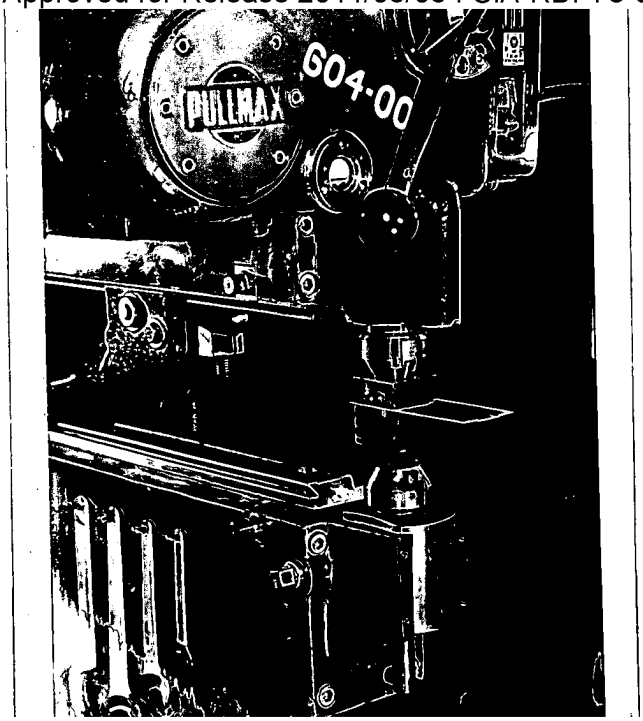

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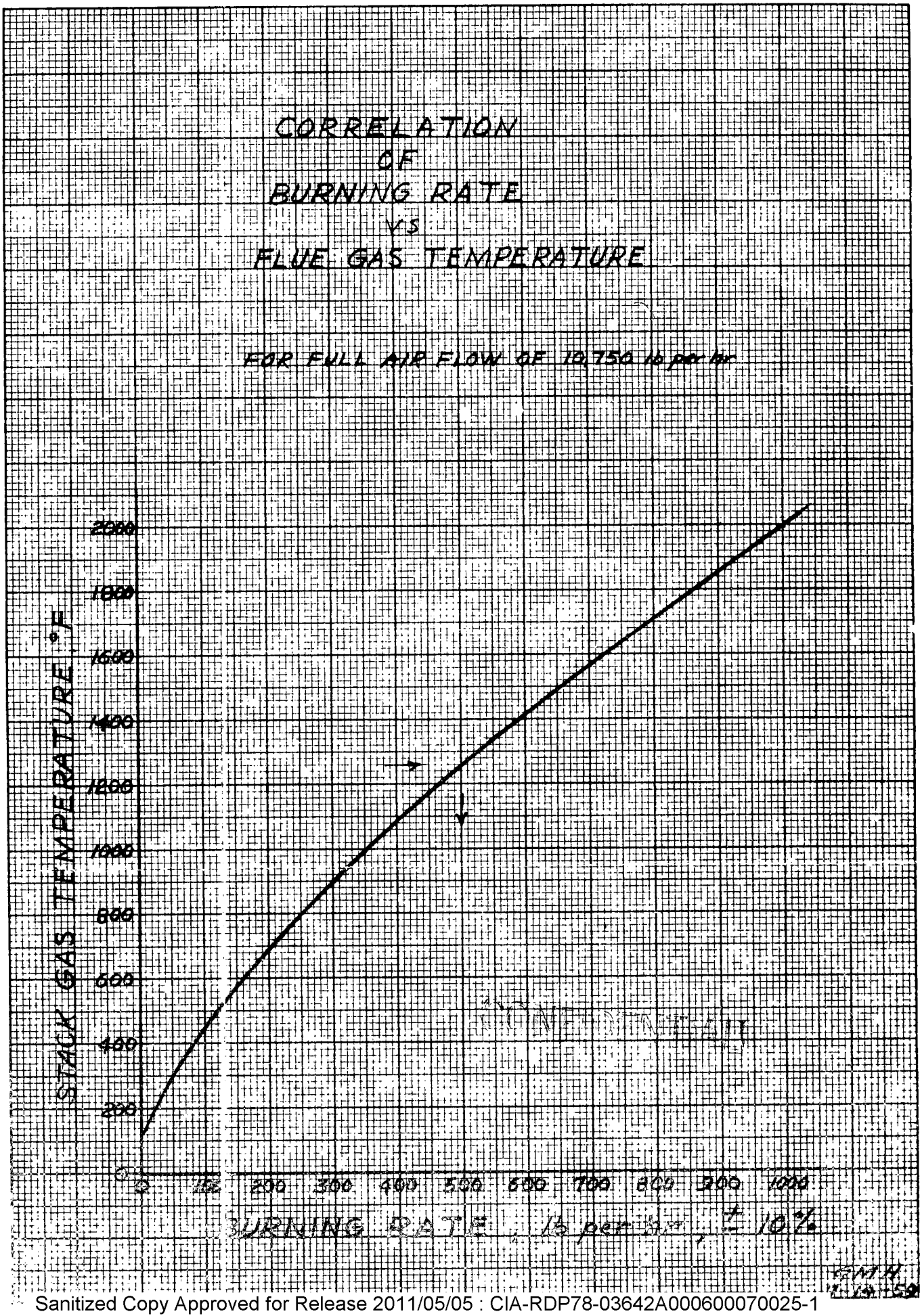
CORRELATION OF BURNING RATE VS FLUE GAS TEMPERATURE

FOR FULL AIR FLOW OF 10,750 lb per hr



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10 X 10 TO THE ½ INCH KEUFFEL & ESSER CO. 359-11 MADE IN U.S.A.

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